This Page Is Inserted by IFW Operations and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents *will not* correct images, Please do not report the images to the Image Problem Mailbox.

THIS PAGE BLANK (USPTU)

(12) UK Patent Application (19) GB (11) 2 323 573 (13) A

(43) Date of A Publication 30.09.1998

(21) Application No 9706239.2

(22) Date of Filing 26.03.1997

(71) Applicant(s)-Sumitomo Rubber Industries Limited (Incorporated in Japan) 6-9 Wakinohama-Cho 3-Chome, Chuo-Ku, Kobe-Shi, Hyogo 651, Japan

(72) Inventor(s) **Peter Robert Marriott**

(74) Agent and/or Address for Service **Charles Geoffrey Stewart** SP Tyres UK Limited, Technical, Fort Dunlop, Erdington, BIRMINGHAM, B24 9QT, United Kingdom (51) INT CL6 B60C 11/03 // B60C 101:00 103:00 105:00 107:00 111:00 113:00 115:00

(52) UK CL (Edition P) B7C CDJ

(56) Documents Cited EP 0528577 A1 GB 2146594 A GB 2268453 A US 4442499 A US 5309964 A US 5560791 A

(58) Field of Search UK CL (Edition O) B7C CDJ CRB INT CL6 B60C 11/00 11/03 11/04 11/11

(54) Abstract Title Pneumatic tyre

(57) A pneumatic tyre adapted to be quiet in running comprises a plurality of transverse grooves formed in the tyre tread wherein the circumferential distance between adjacent transverse grooves measured along a circumferentially extending straight line is one of at least eight different distances L1-L8.

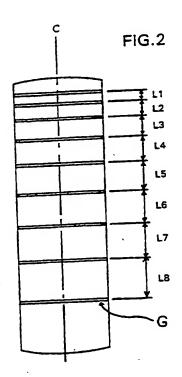
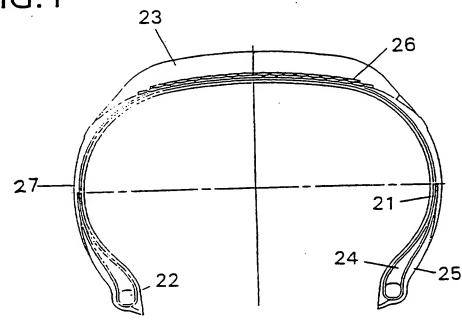
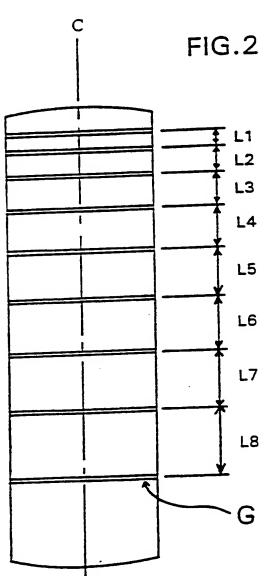
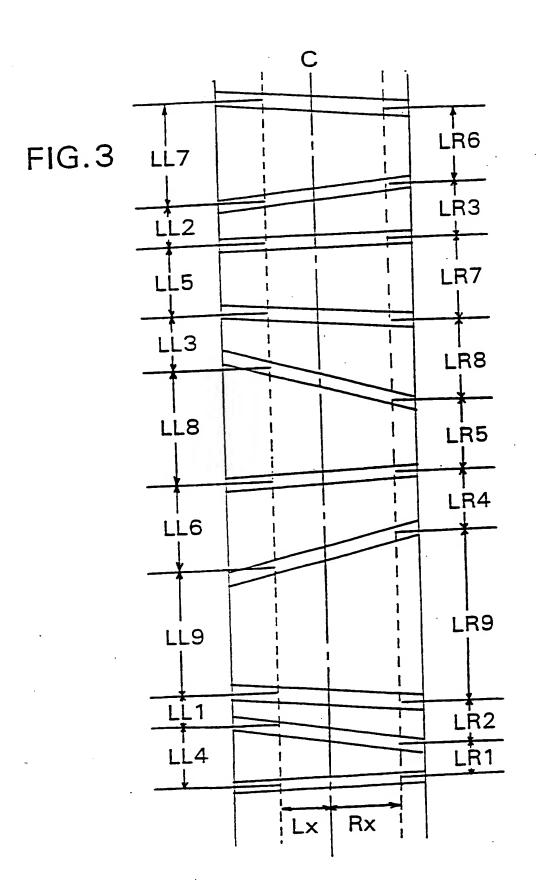
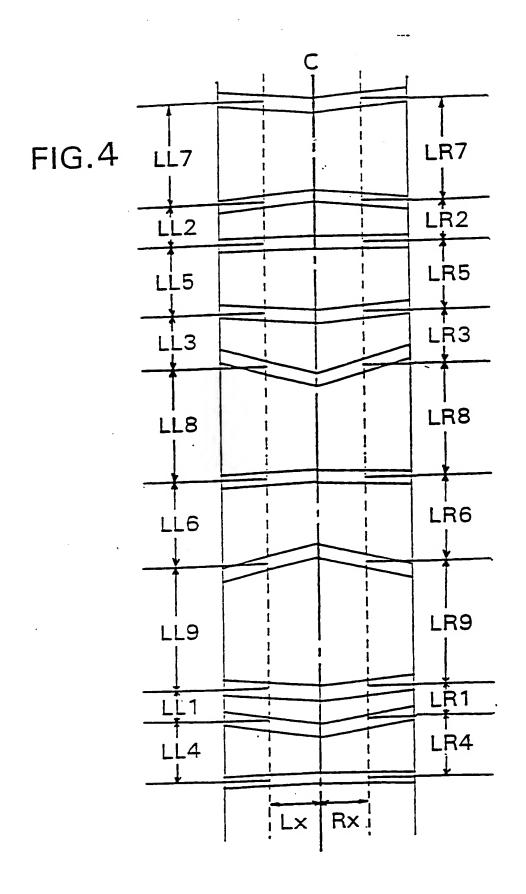


FIG.1









However a major problem exists with the conventional from reduction arising noise to approach conflict between the optimum pitch sequencing of pattern elements and their arrangement in the mould. Many modern tyre patterns are produced in so-called moulds in which groups of pattern "two-phase" elements are arranged in tread mould segments which In operation are movable in the radial direction. these segments, which usually number 8 or 9 around the whole mould circumference, move inward as the mould is closed and outward as the mould is opened enabling deeply patterned tyres to be moulded. to comprise requirement for these segment integral number of pattern forming elements and to be of equal circumferential length often constrains the arrangement of pattern elements such that the minimum noise level is not achievable.

Furthermore certain features of the tread pattern such as the angles of grooves or sipes or the shapes of tread blocks will of necessity change with variations in the pitch length of the pattern element. Accordingly the disposition of some features in some pattern elements may not be ideal such that performance of the feature, for example with regard to tread wear, may be compromised.

Accordingly it is an object of the present invention to provide a tyre having a low noise tread pattern which avoids the above-mentioned problems.

According to one aspect of the present invention a pneumatic tyre comprises a ground contacting tread having a plurality of transverse grooves disposed around the tyre circumference characterised in that the circumferential distance between adjacent transverse grooves measured along a circumferentially extending straight line is one of at least eight different distances.

meant the tyre or tread circumferential centreline or any line on the tread surface parallel to the centreline. By the circumferential distance between adjacent grooves is meant the distance along the tread surface in the circumferential direction from the longitudinal centres of adjacent grooves.

Preferably the circumferential distance between adjacent groove is one of at least twelve or more preferably twenty different distances. Most preferably each distance is unique.

FIG.5

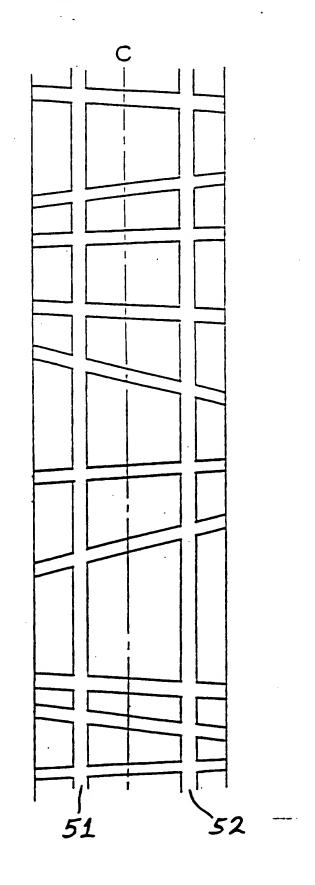
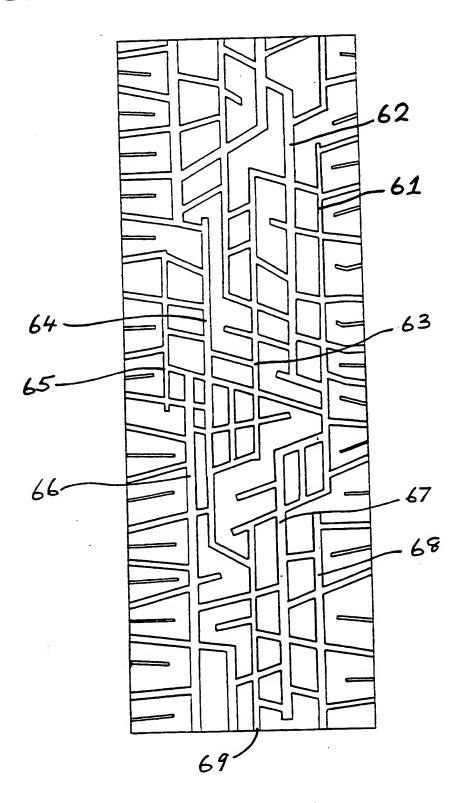


FIG. 6



PNEUMATIC TYRE

This invention relates to a pneumatic tyre having a ground contacting tread which is particularly adapted to be quiet in running.

The problem of tyre generated noise is the subject of increasingly stricter legislation concerned with reducing overall noise levels generated by moving vehicles. Thus the problem of minimising tyre generated or so-called "pass-by" noise is becoming an increasingly important aspect of tyre design.

In order for pneumatic tyres to perform well under the normal for all conditions is it contacting tread region to be provided with grooves. In wet conditions such grooves assist in clearing bulk water from the contact area between the tyre tread and the road surface and thus help prevent aquaplaning in which steering control of the vehicle The arrangement of grooves in the tyre is lost. defines tread ribs, tread blocks It is the impact of these combinations of both. tread ribs and blocks on the road surface as they move through the contract area between the tyre and the road which produces the tread noise.

In conventional tyres the complete tread design circumference of the the whole around comprises a number of repetitions of a "pattern element" which is a circumferentially short length area of full width having a particular configuration ribs, blocks or combinations thereof. Any particular pattern element produces a unique noise spectrum having a number of dominant frequencies. It is possible to modify the noise spectrum of a pattern element by altering its pitch length. is the basis for the conventional approach to tyre pattern elements noise reduction in which employed differing circumferential lengths are around the tyre with the objective of spreading the dominant frequencies generated such that the total noise of the tyre tends towards so called `white noise' which is perceived to be quieter.

Accordingly tread pattern designers typically employ 3-6 different pitch lengths of a pattern element in order to minimise tyre generated noise. Much effort has been expended in the derivation of algorithms used to determine the optimum sequencing of these different pitch lengths around the tyre circumference.

The axial grooves may extend partially or wholly across the width of the tread and the tread may further comprise circumferentially extending grooves. These circumferential grooves may be discontinuous in the circumferential direction and circumferentially adjacent grooves may also be displaced relative to each other in the axial direction.

Further aspects of the invention will become apparent from the following description by way of example only, of one embodiment with reference to the accompanying drawings in which:-

Figure 1 shows a cross-section of a pneumatic radial tyre according to the present invention;

Figure 2 shows a portion of a tyre tread of the tyre of Figure 1 according to the present invention;

Figures 3 to 6 show portions of other tyre treads according to the present invention.

Shown in cross-section in Figure 1 is a pneumatic tyre according to the present invention and having a conventional radial construction. Accordingly the tyre has a carcass ply 21 comprising radial cords extending between bead regions 25 through sidewall regions 27 and a tread region 23. In each bead

region the carcass ply 21 is secured by being turned around a circumferentially extending inextensible bead core 22 from the axially inside to the outside. The tyre tread region 23 is reinforced by a belt or breaker 26 disposed radially outward of the carcass 21.

In the first embodiment of the present invention the tyre tread 23 is provided as shown in Figure 2 with a plurality of straight grooves G extending axially the tread centreline. The perpendicular to circumferential distance between the longitudinal centrelines of adjacent grooves is one of at least eight different distances L1-L8. The grooves may be arranged such that the distances L1-L8 between adjacent grooves are sequentially incremental they may be arranged shown in Figure 2 or differently such as in a random arrangement.

In this first embodiment of the invention the eight difference circumferential distances L1-L8 between adjacent grooves G are the same at all distances from the tyre or tread centreline C since the grooves are parallel to each other.

In a second embodiment of the invention shown in Figure 3 the axial grooves are neither perpendicular to the tread circumferential centreline C In accordance with the parallel to each other. invention the circumferential distances LL1-LL9, between magnitude, increasing numbered in at a fixed centres of adjacent grooves distance Lx to the left of the centreline C are all different. Similarly to the right of the centreline LR1-LR9 separations circumferential the adjacent grooves at a different axial distance Rx are all different from each other. It may be the case of course that one or more of the distances LL1-LL9 are the same as one or more of the distances LR1-LR9, or that one or more of distances LL1-LL9 or LR1-LR9 are the same as other distances between adjacent grooves at different axial positions, i.e. at different values of Lx and Rx from the centreline c.

The axial tread grooves may also be disposed symmetrically about the tread centreline C as shown in Figure 4.

The axial grooves may extend as shown fully across the tread or may extend only across a portion of the width of the tread.

According to the present invention the tyre tread may also comprise longitudinally extending grooves to define with the axially extending grooves rows of tread blocks. These may be continuous straight grooves 51,52 as shown in Figure 5 or kinked or zigzag grooves or other grooves common in the art.

The circumferential grooves may alternatively be discontinuous. Figure 6 shows an embodiment of th discontinuous having invention present circumferential grooves 61-69 in the tread wherein discontinuous adjacent circumferentially circumferential grooves are displace relative to each other in the axial direction. In accordance with the present invention the circumferential distance between adjacent axial grooves in the tyre tread of Figure 6 is unique for every such pair of grooves.

Tyres according to the present invention have shown reduced noise levels with good wet performance.

CLAIMS

- 1. A pneumatic tyre comprising a ground contacting tread having a plurality of transverse grooves disposed around the tyre circumference characterised in that the circumferential distance between adjacent transverse grooves measured along a circumferentially extending straight line is one of at least eight different distances.
- 2. A pneumatic tyre according to claim 1, characterised in that the circumferential distance between adjacent transverse grooves is one of at least twelve different distances.
- 3. A pneumatic tyre according to claim 1, characterised in that the distance between adjacent grooves is one of at least twenty different distances.
- 4. A pneumatic tyre according to claim 1, characterised in that the distance between each pair of adjacent grooves is unique.
- 5. A pneumatic tyre according to any of claims 1 to 4, characterised in that the transverse grooves extend across the whole of the width of the tread.
- 6. A pneumatic tyre according to any of claims 1 to 5, characterised in that all the transverse grooves extend across only a part of the tread.

- 7. A pneumatic tyre according to any of claims 1 to 6, characterised in that the tyre has at least one groove extending circumferentially.
- 8. A pneumatic tyre according to claim 7, characterised in that the circumferentially extending groove is continuous around the tyre circumference.
- 9. A pneumatic tyre according to claim 7, characterised in that the circumferential grooves are discontinuous in the circumferential direction.
- 10. A pneumatic tyre according to claim 9, characterised in that circumferentially adjacent discontinuous grooves are displaced in the axial direction relative to each other.





11

Application No: Claims searched: GB 9706239.2

1 - 10

Examiner:

C J Duff

Date of search:

18 June 1997

Patents Act 1977 Search Report under Section 17

Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK Cl (Ed.O): B7C(CDJ,CRB)

Int Cl (Ed.6): B60C 11/00, 11/03, 11/04, 11/11

Other:

Documents considered to be relevant:

Documents considered to be relevant:			
Category	gory Identity of document and relevant passage		to claims
X X X X X	GB 2268453 A GB 2146594 A EP 0528577 A1 US 5560791 US 5309964 US 4442499	(JOHNSON) See Figs 5, 6 (GOODYEAR) Whole document (GENERAL TIRE) Whole document (KAJITA) See Fig 2 (KOGURE) Whole document (SEKULA) Whole document	1, 6-8 1-3, 5-8 1-3, 5-8 1, 7-9 1 at least 1, 7, 9

Document indicating lack of novelty or inventive step Document indicating lack of inventive step if combined

with one or more other documents of same category.

Member of the same patent family

Document indicating technological background and/or state of the art.

Document published on or after the declared priority date but before the filing date of this invention.

Patent document published on or after, but with priority date earlier than, the filing date of this application.

THIS PAGE BLANK (USPTO)